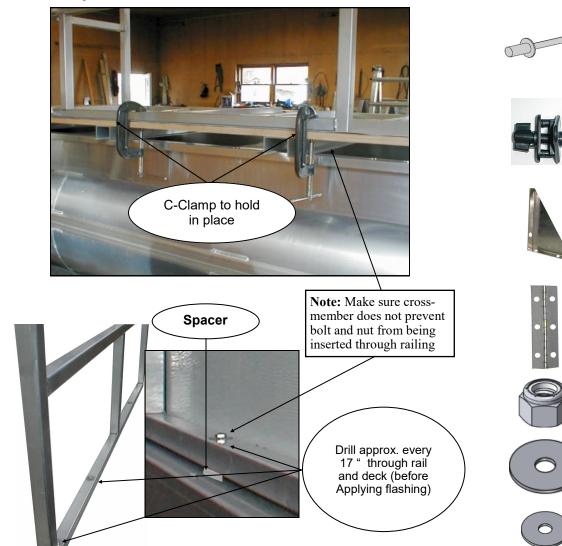
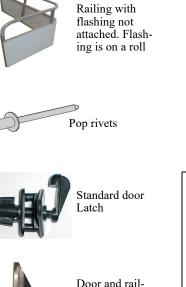


1

Railing Installation

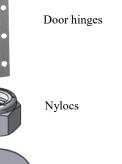
1. Position the railing on the deck without the flashing installed using c-clamps to hold it in position. Leave about an extra 3/8" - 1/2" opening at the gate areas to allow for the hinges.







ing braces Standard



Fender washers

Flat washers



6

Hex head bolts



Pan head screws

Bolt, Nut and Railing Assembly Hex head bolt Fender Washer Rail Spacer Floor Flat Washer Nyloc

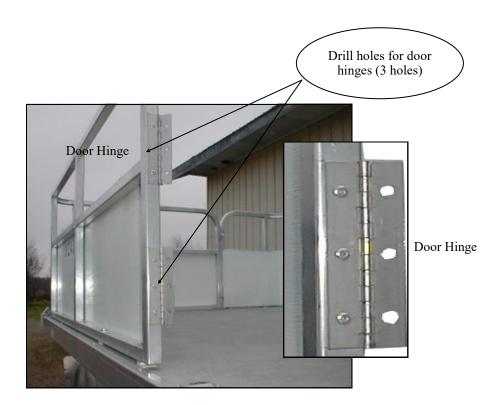
3

5. Cut the white aluminum flashing to the lengths required. To cut the flashing, use a straight edge and a utility knife to score the surface and you may have to the cut a couple of times. Then bend the flashing at the cut and it will break easily. Use sandpaper etc. to remove any burrs on the edges.

Flashing should be approx. 1/8" up from bottom of railing (see page 2)

6. Then take the railing with the flashing attached and re-position it on the deck and match up the holes.

7. There are 1/4" thick aluminum or clear acrylic spacers (see page 1) that also need to get drilled (1/4") and they act as spacers to make the deck a self bailing deck.



8. Install the bolts to attach the railing. (see page 6 for order)

9. The hinge should be installed on the forward piece of railing so that the wind will not catch it when the boat gets transported.



5

10. Inspect the gate latches and you will notice that there is a "R" and "L" (only for standard railing) Mark location of each latch.

11. Install the gate braces. Drill railing and brace and attach brace with bolts to the railing and screw/bolt to flooring or screw brace to cross member. (depends on deck and railing layout)



2. Once the railing is positioned on the deck the way you want it, drill the necessary 1/4" holes through the bottom horizontal square tube. (Page1)

- 3. Use the 1/4" drill bit (about every 17")
- 4. Remove the c-clamps.

